

# DuPont™ Crastin® CE15330 BK010

## THERMOPLASTIC POLYESTER RESIN

### Product Information

Common features of Crastin® thermoplastic polyester resin include mechanical and physical properties such as stiffness and toughness, heat resistance, friction and wear resistance, excellent surface finishes and good colourability. Crastin® thermoplastic polyester resin has excellent electrical insulation characteristics and high arc-resistant grades are available. Many flame retardant grades have UL recognition (class V-0). Crastin® thermoplastic polyester resin typically has high chemical and heat ageing resistance.

The good melt stability of Crastin® thermoplastic polyester resin normally enables the recycling of properly handled production waste.

If recycling is not possible, DuPont recommends, as the preferred option, incineration with energy recovery (-24 kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Crastin® thermoplastic polyester resin typically is used in demanding applications in the electronics, electrical, automotive, mechanical engineering, chemical, domestic appliances and sporting goods industry.

**Crastin® CE15330 BK010 is a 30% glass reinforced flame retardant polybutylene terephthalate moulding resin. It is recognized as UL94 V-0 at 0.71mm (0.028in).**

General information	Value	Unit	Test Standard
Resin Identification	PBT-GF30FR(17)	-	-
Part Marking Code	>PBT-GF30FR(17)<	-	ISO 11469
Rheological properties	Value	Unit	Test Standard
Molding Shrinkage, parallel	0.3 - 0.5	%	ISO 294-4, 2577
Molding Shrinkage, normal	0.5 - 0.9	%	ISO 294-4, 2577
Mechanical properties	Value	Unit	Test Standard
Tensile Modulus	9500	MPa	ISO 527-1/-2
Stress at break	117	MPa	ISO 527-1/-2
Strain at break	2.6	%	ISO 527-1/-2
Charpy impact strength			ISO 179/1eU
23 °C	50	kJ/m <sup>2</sup>	
-30 °C	42.8	kJ/m <sup>2</sup>	
Charpy notched impact strength			ISO 179/1eA
23 °C	7.7	kJ/m <sup>2</sup>	
-30 °C	6.5	kJ/m <sup>2</sup>	
Thermal properties	Value	Unit	Test Standard
Melting temperature, 10 °C/min	223	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	206	°C	ISO 75-1/-2
RTI, electrical			UL 746B
0.8mm	140	°C	
1.5mm	140	°C	
3mm	140	°C	
RTI, impact			UL 746B
0.8mm	120	°C	
1.5mm	130	°C	
3mm	130	°C	
RTI, strength			UL 746B
0.8mm	140	°C	
1.5mm	140	°C	
3mm	140	°C	
Flammability	Value	Unit	Test Standard
Burning Behav. at 1.5mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.3	mm	IEC 60695-11-10

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

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Other properties	Value	Unit	Test Standard
Density	1610	kg/m <sup>3</sup>	ISO 1183

Characteristics	
Processing	• Injection Moulding
Regional Availability	• Asia Pacific

### Processing Texts

### Injection molding

#### PREPROCESSING

Drying recommended = Yes  
Drying temperature = 100-140 °C  
Drying time, dehumidified dryer = 2-6 h  
Processing moisture content = <0.04 %

#### PROCESSING

Melt temperature optimum = 250 °C  
Melt temperature range = 240-260 °C  
Mould temperature optimum = 70 °C  
Mould temperature range = 20-120 °C

### Chemical Media Resistance

#### Acids

- ✓ Acetic Acid (5% by mass) (23 °C)
- ✓ Citric Acid solution (10% by mass) (23 °C)
- ✓ Lactic Acid (10% by mass) (23 °C)
- ✗ Hydrochloric Acid (36% by mass) (23 °C)
- ✗ Nitric Acid (40% by mass) (23 °C)
- ✗ Sulfuric Acid (38% by mass) (23 °C)
- ✗ Sulfuric Acid (5% by mass) (23 °C)
- ✗ Chromic Acid solution (40% by mass) (23 °C)

#### Bases

- ✗ Sodium Hydroxide solution (35% by mass) (23 °C)
- ✓ Sodium Hydroxide solution (1% by mass) (23 °C)
- ✓ Ammonium Hydroxide solution (10% by mass) (23 °C)

#### Alcohols

- ✓ Isopropyl alcohol (23 °C)
- ✓ Methanol (23 °C)
- ✓ Ethanol (23 °C)

#### Hydrocarbons

- ✓ n-Hexane (23 °C)
- ✓ Toluene (23 °C)
- ✓ iso-Octane (23 °C)

#### Ketones

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✓ Acetone (23 °C)

### Ethers

✓ Diethyl ether (23 °C)

### Mineral oils

- ✓ SAE 10W40 multigrade motor oil (23 °C)
- ✗ SAE 10W40 multigrade motor oil (130 °C)
- ✗ SAE 80/90 hypoid-gear oil (130 °C)
- ✓ Insulating Oil (23 °C)

### Standard Fuels

- ✗ ISO 1817 Liquid 1 (60 °C)
- ✗ ISO 1817 Liquid 2 (60 °C)
- ✗ ISO 1817 Liquid 3 (60 °C)
- ✗ ISO 1817 Liquid 4 (60 °C)
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23 °C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23 °C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (23 °C)
- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (90 °C)
- ✗ Diesel fuel (pref. ISO 1817 Liquid F) (>90 °C)

### Salt solutions

- ✓ Sodium Chloride solution (10% by mass) (23 °C)
- ✓ Sodium Hypochlorite solution (10% by mass) (23 °C)
- ✓ Sodium Carbonate solution (20% by mass) (23 °C)
- ✓ Sodium Carbonate solution (2% by mass) (23 °C)
- ✓ Zinc Chloride solution (50% by mass) (23 °C)

### Other

- ✓ Ethyl Acetate (23 °C)
- ✗ Hydrogen peroxide (23 °C)
- ✗ DOT No. 4 Brake fluid (130 °C)
- ✗ Ethylene Glycol (50% by mass) in water (108 °C)
- ✓ 1% nonylphenoxy-polyethyleneoxy ethanol in water (23 °C)
- ✓ 50% Oleic acid + 50% Olive Oil (23 °C)
- ✓ Water (23 °C)
- ✗ Water (90 °C)
- ✓ Phenol solution (5% by mass) (23 °C)

### Symbols used:

✓ possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✗ not recommended - see explanation

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Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 4.0mm (Hytrel® measured at 2 mm), IEC Electrical properties measured at 2.0mm, all ASTM properties measured at 3.2mm, and test temperatures are 23°C unless otherwise stated.

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