

Zytel® PLUS PLS93G35DH1 BK261 NYLON RESIN

Product Description

Zytel® PLS93G35DH1 BK261 is a 35% glass reinforced PA6 using SHIELD Technology, only from DuPont, it provides exceptional welding resistance & retention over time thanks to excellent Heat Resistance.

General

Material Status	• Preliminary Data ¹		
Availability	• Africa & Middle East • Asia Pacific • Central America	• Europe • Latin America • North America	• South America
Filler / Reinforcement	• Glass Fiber Reinforcement, 35% Filler by Weight		
Features	• Good Flow	• Ultrasonic Weldable	• Weldable
Uses	• Automotive Applications	• Automotive Under the Hood	• High Temperature Applications
RoHS Compliance	• Contact Manufacturer		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		
Multi-Point Data	• Isothermal Stress vs. Strain (ISO 11403-1)		
Part Marking Code (ISO 11469)	• >PA6-GF35<		
Resin ID (ISO 1043)	• PA6-GF35		
Product Category	• Glass Reinforced Resins	• SHIELD Technology Resins	

Physical	Dry	Conditioned	Unit	Test Method
Density	1.40	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow: 2.00 mm	0.70	--	%	
Flow: 2.00 mm	0.20	--	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	2.0	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	11500	6500	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	197	120	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3.5	7.0	%	ISO 527-2
Flexural Modulus (23°C)	10100	--	MPa	ISO 178
Flexural Strength (23°C)	309	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	13	--	kJ/m ²	
23°C	15	--	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	81	83	kJ/m ²	
23°C	96	93	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	220	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	212	--	°C	ISO 75-2/A
Melting Temperature ³	224	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow: 23 to 55°C	3.0E-6	--	cm/cm/°C	
Transverse: 23 to 55°C	0.000010	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	6.1E+13	1.0E+15	ohm	IEC 60093

Rev: July, 2013

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To find out more, visit [DuPont Performance Polymers](#) or contact the nearest DuPont location.

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Asia Pacific

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Europe/Middle East/Africa

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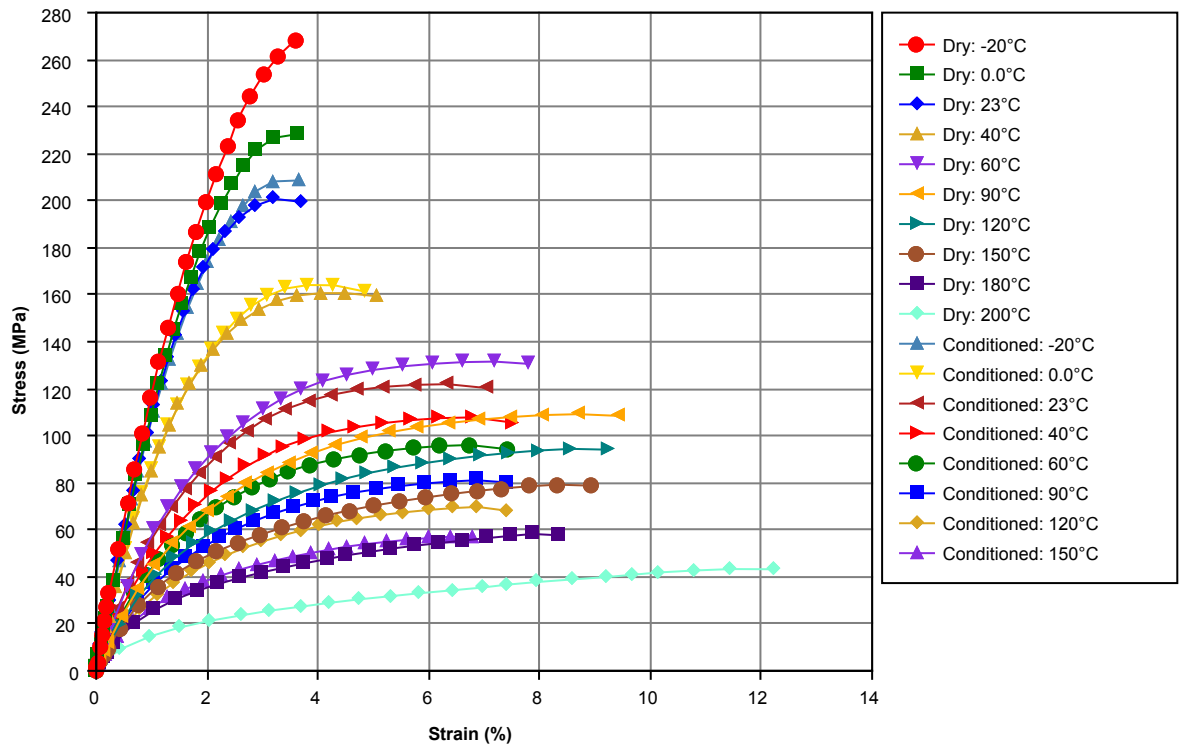


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NYLON RESIN**

Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity	1.4E+16	7.1E+13	ohm·cm	IEC 60093
Comparative Tracking Index	550	--	V	IEC 60112

Injection	Dry Unit
Drying Temperature	80.0 °C
Drying Time	2.0 to 4.0 hr
Suggested Max Moisture	< 0.20 %
Processing (Melt) Temp	260 to 280 °C
Melt Temperature, Optimum	270 °C
Mold Temperature	70.0 to 120 °C
Mold Temperature, Optimum	100 °C
Drying Recommended	Yes, if moisture content of resin exceeds recommended level

Isothermal Stress vs. Strain (ISO 11403-1)



Notes

- ¹ The above data are preliminary and are subject to change as additional data are developed on subsequent lots.
- ² Typical properties: these are not to be construed as specifications.
- ³ 10°C/min

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Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc.

ISO Mechanical properties measured at 4.0mm, ISO Electrical properties measured at 2.0mm, and all ASTM properties measured at 3.2mm.

Test temperatures are 23°C unless otherwise stated.

The information provided in this data sheet corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials, additives or pigments or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since DuPont cannot anticipate all variations in actual end-use and disposal conditions, DuPont does not guarantee favorable results, makes no warranties and assumes no liability in connection with any use of this information. All such information is given and accepted at the buyer's risk. It is intended for use by persons having technical skill, at their own discretion and risk. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent. DuPont advises you to seek independent counsel for a freedom to practice opinion on the intended application or end-use of our products.

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